## APPELLATION & VINEYARDS



## A Special Sense of Place: The Santa Lucia Highlands



The vineyards of the Highlands are planted on the terraces of the Santa Lucia mountain range, overlooking the Salinas River Valley. Fog and ocean breezes off nearby Monterey Bay funnel southeast, creating a cool, Region I climate. The vines' elevated sites take full advantage of the morning sunshine before the stiff,

ripening. The exceptionally long S.L.H. growing season - early

use this unique region's fruit to craft their wines.

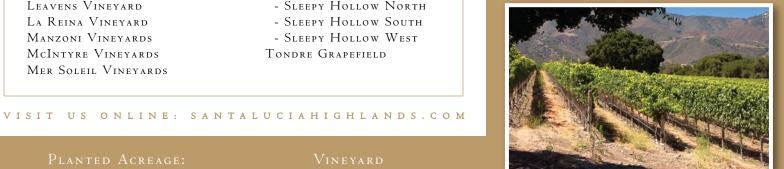


Monterey Bay









afternoon maritime winds slow down photosynthesis, making for long, gentle

bud break, lack of fall rains, prolonged harvests allows the grapes to develop full, phenolic ripeness and flavors.

Approximately 6100 acres of vinifera are under cultivation, with Pinot Noir and Chardonnay the predominant varietals. The winegrowers of the Highlands are innovators every vineyard is a living laboratory, with new clones, trellising systems, and farming regimens constantly being explored. "Growing Green" is

more than a catch phrase here; conscientious viticultural standards, whether Organic, Biodynamic, or Sustainable, have long been the norm. Representing the AVA, the Santa Lucia Highlands' Wine Artisans is an association of the appellation's vineyards and vintners that grow grapes here or

Boekenoogen Vineyards

Costa Vineyard

Dos Rubios Vineyard

Double L Vineyard

ESCOLLE VINEYARD EVELINA MARIE VINEYARD

FOGSTONE VINEYARD

- Doctor's Vineyard

- Lone Oak Vineyard

- HOOK VINEYARD

- Smith Vineyard

HIGHLANDS' RANCH

KELLY'S VINEYARD

Leavens Vineyard

La Reina Vineyard

Manzoni Vineyards

McIntyre Vineyards

MER SOLEIL VINEYARDS

LAS ALTURAS VINEYARD

KW RANCH

GARYS' VINEYARD

HAHN ESTATES

BIG POND - RIVER ROAD VINEYARD

Olson Ranch

Paraiso Vineyards Pessagno Vineyards

PETERSON VINEYARD

- APEX VINEYARD

Poppy - Hillside Vineyards

- Loma Linda Vineyard

- Vigna Borrego Vineyard

- Vigna Monte Nero Vineyard

- SILVIO'S VINEYARD

RIVER ROAD VINEYARD

Rosella's Vineyard

SOBERANES VINEYARD

TALBOTT VINEYARDS

TONDRE GRAPEFIELD

SIERRA MAR VINEYARD

SMITH & LINDLEY VINEYARD

- SLEEPY HOLLOW NORTH

- SLEEPY HOLLOW SOUTH

- SLEEPY HOLLOW WEST

PISONI VINEYARDS

REF VINEYARDS







